



Dart Aerospace Ltd.
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Canada

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RBW6705G02431-3G

Job Sheet 190525



Part No: RBW6705G02431-3G

Job Qty: 2 pcs

Part Name: Main Rotor Actuator Lever Rigging Fork



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No: SIOP

Due Date: 3/8/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RBW6705G02431-3G Rev 1B IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs	3/8/19		0.00	1.50	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	3 pcs	3/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
130	Packaging 3-1 - Stock - B4B	3 pcs	3/8/19		0.00	0.00	Packaging 3 - 1 - B4B		MCC
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S164590



Part: RBW6705G02431 - 3G

Job No: 190525

Serial No/Batch: S164590

Revision: 1B

Inspector:

Exp Date:

Instructions:

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CANADA
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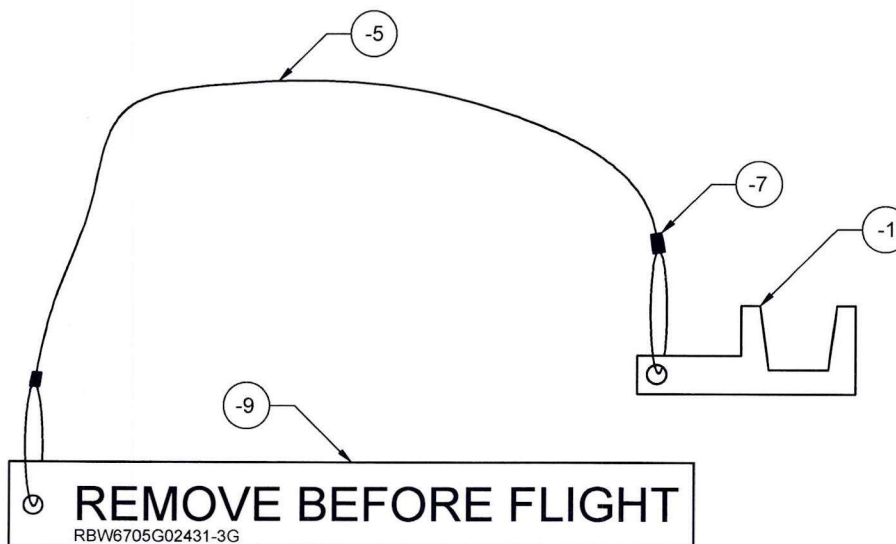
Date: 03/20/19

Plex 2/11/19 9:10 AM Dart.Macdonald.Dara

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	3 pcs	3/8/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
						DAS 21 MAR 21 2019 3-88
Part Op 110 - Small Fab - Assemble as per DWG. Sheet 1 Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 6 Ea (2 ea)	110-Small Fab - 1	5122137		
CL-2-C	Lanyard Wire	2.4900 ft (.83 ea)	110-Small Fab - 1	5119833		
NAS1756-12	Remove Before Flight	2 3 Ea (1 ea)	110-Small Fab - 1	5134216		
RBW6705G02431-3G-1	Lever Rigging Fork	2 3 pcs (1 ea)	110-Small Fab - 1	3157321		
8765						
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	3896T31	6	796	0		
	CL-2-C	2	484	0		
	NAS1756-12	3	475	0		
	RBW6705G02431-3G-1	3	0	0		
Part Specifications						
Specifications could not be found.						

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED R.063 (x3) & CH'D ANGLE PRECISION FROM 8" -1 PER SE.	4/25/11	RJC	RW
1A	DELETED -3 KEY RING.	8/29/12	RJC	SE
1B	CORRECTED BOM QUANTITIES.	2/13/13	BIM	RW



RBW6705G02431-3G

NOTES

1. ALSO PART OF KIT RBW6705G00131-3G.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	LEVER RIGGING FORK	6061	1/4 x 1 x 2	2
		B/O	-5	1	LANYARD WIRE	COATED STEEL	Ø1/16 x 10 REID #CL2C	1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 x 3/8 MCMaster-CARR #3896T31	1
		B/O	-9	1	REMOVE BEFORE FLIGHT FLAG	COATED CLOTH	NAS1756-12 AIRCRAFT HARDWARE	1
ASSY #	ASSY #							

RED BARN MACHINE	
TITLE LEVER RIGGING FORK M/R ACTUATOR	
DWG NO. RBW6705G02431-3G	REV 1B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-28-10
SHEET 1 of 2	